



Approval No. ST164RO
Certificate No. TA1850E

APPROVAL OF MANUFACTURING PROCESS

This is to certify that

Zhangjiagang Pohang Stainless Steel Co., Ltd.
Zhangjiagang, Jiangsu
China

has been approved for the manufacturing process of undermentioned materials by the NIPPON KAIJI KYOKAI in accordance with the requirements of 1.2, Part K of the Society's "Rules for the Survey and Construction of Steel Ships" and Chapter 1, Part 1 of the Society's "Guidance for the Approval and Type Approval of Materials and Equipment for Marine Use".

MATERIALS : Rolled Stainless Steels

The details of the relevant approval conditions are given in the PARTICULARS OF APPROVAL listed in the reverse of this certificate.

The products for the ships classed with the Society are to be manufactured, tested and inspected in compliance with the Rules.

This certificate is valid from 15 January 2018 until 14 January 2023.
Issued at Tokyo on 15 January 2018.

Initial Approval Date: 15 January 2018

H. Kobayashi
General Manager
Material and Equipment Department



ClassNK



Date: 15 January 2018

Daxin Riverside Road, Zhangjiagang City,
Jiangsu Province, China

Approval of Manufacturing Process of Rolled Steels

Dear Sirs,

This is to inform that the captioned manufacturing process has been approved.

Enclosed please find the certificate of approval, particulars of approval, test report and invoice.

We appreciate the opportunity to work with your company.

Yours faithfully,

Huber

H. Kobayashi
General Manager
Material and Equipment Department

Encl.:

- (1) Certificate of approval (TA1850E)
- (2) Particulars of approval (TA1851E, TA1852E, TA1853E)
- (3) Approved test report
- (4) Invoice

Cc: NK Shanghai Office



扫描全能王 创建

No. : TA1851E

Date : 15 January 2018

PARTICULARS OF APPROVAL

Approval Conditions for Manufacturing Process of Rolled Stainless Steels

- | | |
|-------------------------|--|
| 1. Manufacturer | : Zhangjiagang Pohang Stainless Steel Co., Ltd. |
| 2. Kind of Product | : Plates |
| 3. Grade | : KSUS304, KSUS316L and KSUS321 |
| 4. Max. Thickness | : 80mm |
| 5. Condition of Supply | : Solid Solution Treatment |
| 6. Steel Making Process | : Electric Arc Furnace |
| 7. Casting Process | : Continuous Casting |
| 8. Remarks | : In the case where the thickness of the product is more than 16mm, heat treatment process is to be conducted by "Kunshn Dageng Stainless Steel Co., Ltd." under the supervision of "Zhangjiagang Pohang Stainless Steel Co., Ltd.". |



H. Kobayashi
General Manager
Material and Equipment Department



扫描全能王 创建

No. : TA1853E
Date : 15 January 2018



PARTICULARS OF APPROVAL

Approval Conditions for Manufacturing Process of Rolled Stainless Steels

- | | |
|--|---|
| 1. Manufacturer | : Zhangjiagang Pohang Stainless Steel Co., Ltd. |
| 2. Kind of Product | : Plates from Steel Coils |
| 3. Grade | : KSUS304, KSUS316L, KSUS321 and KSUS329J3L |
| 4. Condition of Supply | : Solid Solution Treatment |
| 5. Heat Treatment Process conducted by the above manufacturer: | |
| | Not Applicable |
| 6. Max. Thickness | : See Table. |
| 7. Manufacturing Process | : Uncoiling of Steel Coils followed by Cutting |
| 8. Remarks: | |

Test certificates of the steel plates are to comply with the following requirements in accordance with 3.1.1, Chapter 3, Part K of the NK Rules and K3.1.1, K3, Part K of the NK Survey Guidance:

- Test certificates of the steel plates are to include the description that the steel plates were uncoiled and cut from the steel coils supplied by a manufacturer approved by NIPPON KAIJI KYOKAI.
- Test certificates of the steel coils are to be attached to the test certificates of the steel plates uncoiled and cut from the steel coils.

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扫描全能王 创建

No. : TA1853E

Date : 15 January 2018

Table Part of Approval Conditions	
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Grade	Max. Thickness (mm)
KSUS304, KSUS316L and KSUS321	15.5
KSUS329J3L	9.8


H. Kobayashi
General Manager
Material and Equipment Department



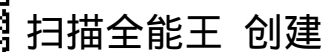
扫描全能王 创建

Date : 15 January 2018

Approval Conditions for Manufacturing Process of Rolled Stainless Steels

- | | |
|-------------------------|---|
| 1. Manufacturer | : Zhangjiagang Pohang Stainless Steel Co., Ltd. |
| 2. Kind of Product | : Steel Coils |
| 3. Grade | : KSUS304, KSUS316L, KSUS321 and KSUS329J3L |
| 4. Max. Thickness | : See Table. |
| 5. Condition of Supply | : Solid Solution Treatment |
| 6. Steel Making Process | : Electric Arc Furnace |
| 7. Casting Process | : Continuous Casting |
| 8. Remarks | : The test certificates are to include the description that the steel coils are to be uncoiled and cut by a manufacturer approved by NIPPON KAIJI KYOKAI in terms of the uncoiling and cutting processes in accordance with 3.1.1, Chapter 3, Part K of the NK Rules and K3.1.1., K3, Part K of the NK Survey Guidance. |

(to be cont.)



No. : TA1852E

Date : 15 January 2018

Table Part of Approval Conditions

Grade	Max. Thickness (mm)
KSUS304, KSUS316L and KSUS321	15.5
KSUS329J3L	9.8

Huber

H. Kobayashi
General Manager

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